

Specialists in HTM02-01 Medical Gas Pipeline Equipment

Area Valve Service Unit (AVSU) Installation Instructions.

The AVSU may be installed in horizontal or vertical positions. Either way it is advisable to maintain the following sequence from left to right or top to bottom.

02, N2O, 50% O2/50% N2O, Med AIR 4, Surgical AIR, Vacuum, Carbon Dioxide.

The AVSU should be installed at a height that is easily accessible, HTM02-01 states a mounting range of between 800mm – 1800mm from finished floor level. Consideration must be given to furniture or crash rails that may be installed at a later stage of the construction.

Assembly-AVSU Singular units

- Open the door, remove valve handle and valve cover plate from the AVSU assembly to allow access to the fixing holes on the rear of the box and store in a safe place.
- Ensure that a cable entry hole is drilled in the box for connection to the door sensor connector block.
- Determine the position of the AVSU and secure to the wall utilising the mounting holes on the rear of the box.
- Braze the copper stub to the fixed pipeline system; take care not to burn the enclosure by taking appropriate means.
- Pressure test as per the contract conditions eg.HTM2022 guidelines.
- Install the cover plate and valve handle.



